

SIPLUS S7-1200 CPU 1212C DC/DC/DC -40...+70 °C with conformal coating based on 6ES7212-1AE40-0XB0 . compact CPU, DC/DC/DC, onboard I/O: "8 DI 24 V DC;" "6 DO 24 V DC;" 2 AI 0-10 V DC, Power supply: 20.4-28.8V DC, Program/data memory 50 KB



### General information

Product type designation	CPU 1212C DC/DC/DC
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### Supply voltage

Rated value (DC)	Yes
<ul style="list-style-type: none"> <li>• 24 V DC</li> </ul>	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes

### Load voltage L+

<ul style="list-style-type: none"> <li>• Rated value (DC)</li> </ul>	24 V
<ul style="list-style-type: none"> <li>• permissible range, lower limit (DC)</li> </ul>	20.4 V
<ul style="list-style-type: none"> <li>• permissible range, upper limit (DC)</li> </ul>	28.8 V

### Input current

Current consumption (rated value)	400 mA; CPU only
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC

### Output current

for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
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Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>• 24 V</li> </ul>	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	75 kbyte
<ul style="list-style-type: none"> <li>• expandable</li> </ul>	No
Load memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	1 Mbyte
<ul style="list-style-type: none"> <li>• Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes; maintenance-free
<ul style="list-style-type: none"> <li>• without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	4 kbyte; Size of bit memory address area
Local data	
<ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
<ul style="list-style-type: none"> <li>• Inputs, adjustable</li> </ul>	1 kbyte
<ul style="list-style-type: none"> <li>• Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 com. modules, no signal board can be used, 2 signal modules

Time of day	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	8
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
<b>Cable length</b>	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; For technological functions: No
Digital outputs	
Number of digital outputs	6
• of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
<b>Switching capacity of the outputs</b>	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
<b>Output voltage</b>	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
<b>Output current</b>	

• for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
<b>Output delay with resistive load</b>	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
<b>Switching frequency</b>	
• of the pulse outputs, with resistive load, max.	100 kHz
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
• Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	0
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 µs
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Physics	Ethernet
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes

• Open IE communication	Yes
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— Number of connectable IO Devices, max.	16
<b>PROFINET IO Device</b>	
<b>Services</b>	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
<b>Further protocols</b>	
• MODBUS	Yes
<b>Communication functions</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
<b>Number of connections</b>	
• overall	16; dynamically
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<b>Forcing</b>	
• Forcing	Yes
<b>Diagnostic buffer</b>	

• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
<b>Integrated Functions</b>	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated DO
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• Potential separation digital inputs	500V AC for 1 minute
• between the channels, in groups of	1
<b>Potential separation digital outputs</b>	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels, in groups of	1
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
<b>Interference immunity against voltage surge</b>	
• on the supply lines acc. to IEC 61000-4-5	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
<b>Emission of radio interference acc. to EN 55 011</b>	
• Limit class A, for use in industrial areas	Yes; Group 1

- Limit class B, for use in residential areas

Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

## Degree and class of protection

Degree of protection acc. to EN 60529

- IP20

Yes

## Ambient conditions

Free fall

- Fall height, max.

0.3 m; five times, in product package

Ambient temperature during operation

- min.
- max.

-40 °C; = Tmin; Startup @ -25 °C

70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 4, digital outputs 3, analog inputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 3, digital outputs 2, analog inputs 0 (no adjacent points) with horizontal mounting position

Ambient temperature during storage/transportation

- min.
- max.

-40 °C

70 °C

Altitude during operation relating to sea level

- Installation altitude above sea level, max.
- Ambient air temperature-barometric pressure-altitude

5 000 m

Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)

Relative humidity

- With condensation, tested in accordance with IEC 60068-2-38, max.

100 %; RH incl. condensation/frost (no commissioning under condensation conditions)

Vibrations

- Vibration resistance during operation acc. to IEC 60068-2-6
- Operation, tested according to IEC 60068-2-6

2 g (m/s<sup>2</sup>) wall mounting, 1 g (m/s<sup>2</sup>) DIN rail

Yes

Shock testing

- tested according to IEC 60068-2-27

Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms

Resistance

Coolants and lubricants

— Resistant to commercially available coolants and lubricants

Yes

Use in stationary industrial systems

- to biologically active substances according to EN 60721-3-3
- to chemically active substances according to EN 60721-3-3

Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request

Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); \*

— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721	* The supplied plug covers must remain in place over the unused interfaces during operation!

<b>Configuration</b>	
<b>Programming</b>	
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— SCL	Yes
<b>Cycle time monitoring</b>	
• adjustable	Yes

<b>Dimensions</b>	
Width	90 mm
Height	100 mm
Depth	75 mm

<b>Weights</b>	
Weight, approx.	370 g
<b>last modified:</b>	07/29/2018