## Data sheet



SIPLUS S7-300 CPU 317-2PN/DP -25...+70 °C with conformal coating based on 6ES7317-2Ek14-0AB0 . Central processing unit with 1 MB work memory, 1st interface MPI/DP 12Mbit/ s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

Figure similar

General information	
Engineering with	
Programming package	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A

l²t	1 A²·s
Power loss	
Power loss, typ.	4.65 W
Memory	
Work memory	
• integrated	1 024 kbyte
expandable	No
<ul> <li>Size of retentive memory for retentive data blocks</li> </ul>	256 kbyte
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
<ul><li>without battery</li></ul>	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.025 μs
for word operations, typ.	0.03 µs
for fixed point arithmetic, typ.	0.04 μs
for floating point arithmetic, typ.	0.16 µs
CPU-blocks	
Number of blocks (total)	2 048; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	2 048; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	2 048; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	2 048; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40

<ul><li>Number of DPV1 alarm OBs</li></ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4

Counters, timers and their retentivity	
S7 counter	
Number	512
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	511
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
S7 times	
• Number	512
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	511
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	

	area				

retentive data area in total All, max. 256 KB

Flag			
Number, max.	4 096 byte		
Retentivity available	Yes; From MB 0 to MB 4 095		
Retentivity preset	MB 0 to MB 15		
Number of clock memories	8; 1 memory byte		
Data blocks			
Retentivity adjustable	Yes; via non-retain property on DB		
Retentivity preset	Yes		
Local data			
• per priority class, max.	32 768 byte; Max. 2048 bytes per block		
Address area			
I/O address area			
• Inputs	8 192 byte		
<ul><li>Outputs</li></ul>	8 192 byte		
of which distributed			
— Inputs	8 192 byte		
— Outputs	8 192 byte		
Process image			
● Inputs	8 192 byte		
<ul><li>Outputs</li></ul>	8 192 byte		
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte		
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte		
<ul> <li>Inputs, default</li> </ul>	256 byte		
<ul> <li>Outputs, default</li> </ul>	256 byte		
Subprocess images			
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes		
Digital channels			
• Inputs	65 536		
— of which central	1 024		
Outputs	65 536		
— of which central	1 024		
Analog channels			
• Inputs	4 096		
— of which central	256		
<ul><li>Outputs</li></ul>	4 096		
— of which central	256		
Hardware configuration			
Number of expansion units, max.	3		
Number of DP masters			
• integrated	1		

e via CD	4
<ul> <li>via CP</li> <li>Number of operable FMs and CPs (recommended)</li> </ul>	7
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	10
• Racks, max.	4
Modules per rack, max.	8
·	
Time of day	
Clock	V
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	4
<ul> <li>Number/Number range</li> </ul>	0 to 3
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0

Interfaces	
Number of industrial Ethernet interfaces	1; Ethernet, 2-port switch, 2*RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
<ul> <li>— S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No; but via CP and loadable FB
<ul> <li>— S7 communication, as server</li> </ul>	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes

	0			
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8			
Direct data exchange (slave-to-slave)	Yes; As subscriber			
communication)	,			
— DPV1	Yes			
Address area				
— Inputs, max.	8 kbyte			
— Outputs, max.	8 kbyte			
User data per DP slave				
— Inputs, max.	244 byte			
— Outputs, max.	244 byte			
PROFIBUS DP slave				
Transmission rate, max.	12 Mbit/s			
automatic baud rate search	Yes; only with passive interface			
• Address area, max.	32			
<ul> <li>User data per address area, max.</li> </ul>	32 byte			
Services				
— PG/OP communication	Yes			
— Routing	Yes; Only with active interface			
<ul> <li>Global data communication</li> </ul>	No			
— S7 basic communication	No			
— S7 communication	Yes			
<ul> <li>— S7 communication, as client</li> </ul>	No			
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only			
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes			
— DPV1	No			
Transfer memory				
— Inputs	244 byte			
— Outputs	244 byte			
2. Interface				
Interface type	PROFINET			
Physics	Ethernet RJ45			
Isolated	Yes			
automatic detection of transmission rate	Yes; 10/100 Mbit/s			
Autonegotiation	Yes			
Autocrossing	Yes			
Change of IP address at runtime, supported	Yes			
Interface types				
<ul><li>Number of ports</li></ul>	2			
• integrated switch	Yes			
Media redundancy				

• supported	Yes			
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP			
Number of stations in the ring, max.	50			
Protocols				
• MPI	No			
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with IO-Device functionality			
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality			
PROFINET CBA	Yes			
<ul> <li>PROFIBUS DP master</li> </ul>	No			
<ul> <li>PROFIBUS DP slave</li> </ul>	No			
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP			
Web server	Yes			
PROFINET IO Controller				
Transmission rate, max.	100 Mbit/s			
Services				
— PG/OP communication	Yes			
— Routing	Yes			
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32			
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO			
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP			
— IRT	Yes			
— Shared device	Yes			
<ul> <li>Prioritized startup</li> </ul>	Yes			
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	32			
— Number of connectable IO Devices, max.	128			
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64			
— of which in line, max.	64			
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128			
— of which in line, max.	61			
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128			
— of which in line, max.	128			
Activation/deactivation of IO Devices	Yes			
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8			
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes			
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8			
— Device replacement without swap medium	Yes			

— Send cycles	250 $\mu$ s, 500 $\mu$ s,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	2
device, max.	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
<ul> <li>User data per submodule, max.</li> </ul>	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	16
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 25, 80, 102, 135, 161, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>— Number of connections, max.</li></ul>	16
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte

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<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
— several passive connections per port,	Yes
supported	Versión interreta d DDOFINET interfere and leadable ED
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	16
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>— Number of connections, max.</li></ul>	16
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
Incohrangua mada	
Isochronous mode Isochronous operation (application synchronized up	Yes; Via PROFIBUS DP or PROFINET interface
to terminal)	res, via i Noi iboo bi oi i Noi interiace
·	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul><li>Number of GD loops, max.</li></ul>	8
<ul><li>Number of GD packets, max.</li></ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
	X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
(	

Number of remote interconnection partners Number of functions, master/slave Total of all master/slave connections Data length of all incoming connections master/slave, max.  Data length of all outgoing connections master/slave, max.  Number of device-internal and PROFIBUS interconnections Data length of device-internal und PROFIBUS interconnections, max.  Data length of evice-internal und PROFIBUS interconnections with acyclic transmission — Sampling frequency: Sampling time, min, Number of incoming interconnections Data length of all outgoing interconnections — Number of outgoing interconnections — Data length of all outgoing interconnections, max.  Data length of all outgoing interconnections with acyclic transmission — Transmission frequency: Transmission — Transmission frequency: Transmission — Transmission frequency: Transmission — Transmission frequency: Transmission — Interconnections with cyclic transmission — Transmission frequency: Transmission — Number of outgoing interconnections — Number of outgoing interconnections — Number of outgoing interconnections — Data length of all outgoing — Number of all outgoing — Number of Mill variables — Data length of all value outgoing — Number of Mill variables — Data length of all value outgoing — Number of Mill variables — Data length	Setpoint for the CPU communication load	50 %
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master/slave, max.  Number of device-internal and PROFIBUS interconnections  Data length of device-internal und PROFIBUS interconnections, max.  Data length per connection, max.  1 400 byte  Remote interconnections with acyclic transmission  — Sampling frequency: Sampling time, min.  — Number of incoming interconnections  100  — Number of outgoing interconnections  — Number of outgoing interconnections  — Data length of all incoming interconnections  — Data length of all outgoing interconnections, max.  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission  — Transmission frequency: Transmission  — Transmission frequency: Transmission  — Interval, min.  — Number of incoming interconnections  — Data length of all incoming interconnections  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length of all outgoing 2 2000 byte interconnections, max.  — Data length of all outgoing 3 2 000 byte interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/fMap)  — HMI variable updating 500 ms  — Number of HMI variables 200  — Data length of all HMI variables, max. 2000 byte  PROFIBUS proxy functionality  — supported Yes  — Number of linked PROFIBUS devices 16  — Number of linked PROFIBUS devices 16  — Data length per connection, max. 240 byte; Slave-dependent		4 000 byte
interconnections  Data length of device-internal und PROFIBUS interconnections, max.  Data length per connection, max.  1 400 byte  Remote interconnections with acyclic transmission  — Sampling frequency: Sampling time, min.  Number of incoming interconnections  Number of outgoing interconnections  100  — Data length of all incoming interconnections  — Data length of all outgoing interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission  — Transmission frequency: Transmission interval, min.  — Number of incoming interconnections  — Number of outgoing interconnections  — Data length of all incoming interconnections  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/fMap)  — HMI variable updating 500 ms  — Number of HMI variables  — Data length of all HMI variables, max.  PROFIBUS proxy functionality  — supported Yes  — Data length per connection, max.  2 400 byte; Slave-dependent		4 000 byte
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Remote interconnections with acyclic transmission  Sampling frequency: Sampling time, min.  Number of incoming interconnections  Number of outgoing interconnections  Data length of all incoming interconnections, max.  Data length of all outgoing interconnections, max.  Data length per connection, max.  Tansmission frequency: Transmission interval, min.  Number of incoming interconnections 200  Number of outgoing interconnections 200  Number of outgoing interconnections 200  Number of outgoing interconnections 200  Data length of all incoming 2000 byte interconnections, max.  Data length of all outgoing interconnections 200  Number of outgoing interconnections 200  Data length of all outgoing interconnections, max.  Data length of all outgoing interconnection, max.  Data length of connection, max. 450 byte  HMI variables via PROFINET (acyclic)  Number of stations that can log on for HMI variables (PN OPC/flMap)  HMI variable updating 500 ms  Number of HMI variables, max. 200  Data length of all HMI variables, max. 2000 byte  PROFIBUS proxy functionality  Supported Yes  Number of linked PROFIBUS devices 16  Number of linked PROFIBUS devices 16  Data length per connection, max. 240 byte; Slave-dependent		4 000 byte
- Sampling frequency: Sampling time, min Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max Data length of all outgoing interconnections, max Data length per connection, max. 1 400 byte  Remote interconnections with cyclic transmission - Transmission frequency: Transmission interval, min Number of incoming interconnections - Number of outgoing interconnections - Number of outgoing interconnections - Data length of all outgoing interconnections, max Data length of all outgoing interconnections, max Data length per connection, max Data length per onnection, max Data length per onnection, max Data length per dill outgoing interconnections in a 2000 byte  HMI variables via PROFINET (acyclic) - Number of stations that can log on for HMI variables (PN OPC/fiMap) - HMI variable updating - Number of HMI variables - Data length of all HMI variables, max. 2 000 byte  PROFIBUS proxy functionality - supported - Number of linked PROFIBUS devices - Data length per connection, max. 2 400 byte; Slave-dependent	<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
- Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max Data length of all outgoing interconnections, max Data length per connection, max. 1 400 byte  Remote interconnections with cyclic transmission - Transmission frequency: Transmission interval, min Number of incoming interconnections - Number of outgoing interconnections - Number of outgoing interconnections - Data length of all outgoing interconnections, max Data length of all outgoing interconnections, max Data length per connection, max.  - Data length per connection, max Data length per of stations that can log on for HMI variables via PROFINET (acyclic) - Number of HMI variables - Number of HMI variables - Data length of all HMI variables, max 2000 byte  PROFIBUS proxy functionality - supported - Number of linked PROFIBUS devices - Data length per connection, max 240 byte; Slave-dependent	Remote interconnections with acyclic transmission	
- Number of outgoing interconnections - Data length of all incoming interconnections, max Data length of all outgoing interconnections, max Data length of all outgoing interconnections, max Data length per connection, max Data length per connection, max Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission - Transmission frequency: Transmission interval, min Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming 2000 - Data length of all outgoing interconnections, max Data length of all outgoing 2000 byte interconnections, max Data length of all outgoing 3; 2000 byte - Data length per connection, max Data length per connection, max Data length per connection, max Data length per on fistat can log on for HMI variables via PROFINET (acyclic) - Number of stations that can log on for HMI variables (PN OPC/IMap) - HMI variable updating 500 ms - Number of HMI variables 200 - Data length of all HMI variables, max. 2000 byte  PROFIBUS proxy functionality - supported - Number of linked PROFIBUS devices - Data length per connection, max. 240 byte; Slave-dependent	<ul> <li>— Sampling frequency: Sampling time, min.</li> </ul>	500 ms
- Data length of all incoming interconnections, max.  - Data length of all outgoing interconnections, max.  - Data length per connection, max.  - Data length per connection, max.  - Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission  - Transmission frequency: Transmission interval, min.  - Number of incoming interconnections  - Number of outgoing interconnections  - Data length of all incoming interconnections, max.  - Data length of all outgoing interconnections, max.  - Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  - Number of stations that can log on for HMI variables (PN OPC/iMap)  - HMI variable updating  - Number of HMI variables  - Data length of all HMI variables, max.  200  200  200 byte  - Number of HMI variables, max.  200  - Data length of all HMI variables, max.  200  - Data length of all HMI variables, max.  - Data length of all HMI variables devices  - Data length of all HMI variables devices  - Data length of all HMI variables devices  - Data length per connection, max.  240 byte; Slave-dependent	<ul> <li>Number of incoming interconnections</li> </ul>	100
interconnections, max.  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission  — Transmission frequency: Transmission interval, min.  — Number of incoming interconnections  — Number of outgoing interconnections  — Data length of all incoming interconnections  — Data length of all outgoing interconnections  — Data length of all outgoing interconnections  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/fMap)  — HMI variable updating 500 ms  — Number of HMI variables 200  — Data length of all HMI variables, max. 2000 byte  PROFIBUS proxy functionality  — supported  — Number of linked PROFIBUS devices 16  — Data length per connection, max. 240 byte; Slave-dependent	<ul> <li>Number of outgoing interconnections</li> </ul>	100
interconnections, max.  — Data length per connection, max.  1 400 byte  Remote interconnections with cyclic transmission  — Transmission frequency: Transmission interval, min.  — Number of incoming interconnections  — Number of outgoing interconnections  — Data length of all incoming interconnections, max.  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating  — Number of HMI variables  — Data length of all HMI variables, max.  2 000 byte  PROFIBUS proxy functionality  — supported  — Number of linked PROFIBUS devices  — Data length per connection, max.  2 400 byte; Slave-dependent		2 000 byte
Remote interconnections with cyclic transmission  — Transmission frequency: Transmission interval, min.  — Number of incoming interconnections 200  — Number of outgoing interconnections 200  — Data length of all incoming interconnections, max.  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating — Number of HMI variables — Data length of all HMI variables, max.  PROFIBUS proxy functionality — supported — Number of linked PROFIBUS devices — Data length per connection, max.  200  10 ms  12 ms  12 ms  13 ms  14 ms  15 ms  16 ms  16 ms  16 ms  17 ms  18 ms  19 ms  10 ms  11 ms  12 ms  10 ms  11 ms  12 ms  12 ms  13 ms  14 ms  15 ms  16 ms  16 ms  16 ms  16 ms  17 ms  18 ms  19 ms  10 m		2 000 byte
— Transmission frequency: Transmission interval, min.  — Number of incoming interconnections 200  — Number of outgoing interconnections 200  — Data length of all incoming 2 000 byte interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length per connection, max. 450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating 500 ms  — Number of HMI variables 200  — Data length of all HMI variables, max. 2 000 byte  PROFIBUS proxy functionality  — supported Yes  — Number of linked PROFIBUS devices 16  — Data length per connection, max. 240 byte; Slave-dependent	<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
interval, min.  — Number of incoming interconnections 200  — Number of outgoing interconnections 200  — Data length of all incoming 2 000 byte interconnections, max.  — Data length of all outgoing 2 000 byte interconnections, max.  — Data length per connection, max. 450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating 500 ms  — Number of HMI variables 200  — Data length of all HMI variables, max. 2 000 byte  PROFIBUS proxy functionality  — supported Yes  — Number of linked PROFIBUS devices 16  — Data length per connection, max. 240 byte; Slave-dependent	Remote interconnections with cyclic transmission	
<ul> <li>Number of outgoing interconnections</li> <li>Data length of all incoming interconnections, max.</li> <li>Data length of all outgoing interconnections, max.</li> <li>Data length por connection, max.</li> <li>Data length per connection, max.</li> <li>450 byte</li> <li>HMI variables via PROFINET (acyclic)</li> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> <li>HMI variable updating</li> <li>Number of HMI variables</li> <li>Number of HMI variables, max.</li> <li>Data length of all HMI variables, max.</li> <li>PROFIBUS proxy functionality</li> <li>supported</li> <li>Number of linked PROFIBUS devices</li> <li>Data length per connection, max.</li> <li>200 byte; Slave-dependent</li> </ul>		10 ms
- Data length of all incoming interconnections, max.  - Data length of all outgoing 2 000 byte interconnections, max.  - Data length per connection, max.  - Data length per connection, max.  - Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  - Number of stations that can log on for HMI variables (PN OPC/iMap)  - HMI variable updating 500 ms  - Number of HMI variables 200  - Data length of all HMI variables, max. 2 000 byte  PROFIBUS proxy functionality  - supported Yes  - Number of linked PROFIBUS devices 16  - Data length per connection, max. 240 byte; Slave-dependent	<ul> <li>Number of incoming interconnections</li> </ul>	200
interconnections, max.  — Data length of all outgoing interconnections, max.  — Data length per connection, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating  — Number of HMI variables  — Number of HMI variables  — Data length of all HMI variables, max.  PROFIBUS proxy functionality  — supported  — Number of linked PROFIBUS devices  — Data length per connection, max.  2 000 byte; Slave-dependent	<ul> <li>Number of outgoing interconnections</li> </ul>	200
interconnections, max.  — Data length per connection, max.  450 byte  HMI variables via PROFINET (acyclic)  — Number of stations that can log on for HMI variables (PN OPC/iMap)  — HMI variable updating  — Number of HMI variables  — Number of HMI variables  — Data length of all HMI variables, max.  PROFIBUS proxy functionality  — supported  — Number of linked PROFIBUS devices  — Data length per connection, max.  240 byte; Slave-dependent		2 000 byte
HMI variables via PROFINET (acyclic)  - Number of stations that can log on for HMI variables (PN OPC/iMap)  - HMI variable updating  - Number of HMI variables  - Number of all HMI variables, max.  PROFIBUS proxy functionality  - supported  - Number of linked PROFIBUS devices  - Data length per connection, max.  240 byte; Slave-dependent		2 000 byte
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> <li>HMI variable updating</li> <li>Number of HMI variables</li> <li>Data length of all HMI variables, max.</li> <li>PROFIBUS proxy functionality</li> <li>supported</li> <li>Number of linked PROFIBUS devices</li> <li>Data length per connection, max.</li> <li>240 byte; Slave-dependent</li> </ul>	<ul> <li>Data length per connection, max.</li> </ul>	450 byte
variables (PN OPC/iMap)  — HMI variable updating 500 ms  — Number of HMI variables 200  — Data length of all HMI variables, max. 2 000 byte  PROFIBUS proxy functionality  — supported Yes  — Number of linked PROFIBUS devices 16  — Data length per connection, max. 240 byte; Slave-dependent	HMI variables via PROFINET (acyclic)	
<ul> <li>Number of HMI variables</li> <li>Data length of all HMI variables, max.</li> <li>PROFIBUS proxy functionality</li> <li>supported</li> <li>Number of linked PROFIBUS devices</li> <li>Data length per connection, max.</li> <li>200</li> <li>2 000 byte</li> <li>Yes</li> <li>Slave-dependent</li> </ul>		3; 2x PN OPC/1x iMap
<ul> <li>— Data length of all HMI variables, max.</li> <li>PROFIBUS proxy functionality</li> <li>— supported</li> <li>— Number of linked PROFIBUS devices</li> <li>— Data length per connection, max.</li> <li>2 000 byte</li> <li>Yes</li> <li>— 16</li> <li>— Data length per connection, max.</li> <li>240 byte; Slave-dependent</li> </ul>	— HMI variable updating	500 ms
PROFIBUS proxy functionality  — supported  — Number of linked PROFIBUS devices  — Data length per connection, max.  Yes  16  240 byte; Slave-dependent	<ul> <li>Number of HMI variables</li> </ul>	200
<ul> <li>— supported</li> <li>— Number of linked PROFIBUS devices</li> <li>— Data length per connection, max.</li> <li>Yes</li> <li>16</li> <li>240 byte; Slave-dependent</li> </ul>	<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
<ul> <li>Number of linked PROFIBUS devices</li> <li>Data length per connection, max.</li> <li>240 byte; Slave-dependent</li> </ul>	PROFIBUS proxy functionality	
— Data length per connection, max. 240 byte; Slave-dependent	— supported	Yes
	<ul> <li>Number of linked PROFIBUS devices</li> </ul>	16
Number of connections	<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
	Number of connections	

• overall	32
<ul> <li>usable for PG communication</li> </ul>	31
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	31
<ul> <li>usable for OP communication</li> </ul>	31
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication,</li> </ul>	0
min.	
<ul> <li>adjustable for S7 basic communication,</li> </ul>	30
max.	
<ul> <li>usable for S7 communication</li> </ul>	16
<ul> <li>reserved for S7 communication</li> </ul>	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
	(active): max. 14; X2 as PROFINET: 24 max.

S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Took commissioning & making	

Simultaneously delive / lann o blooks, max.	
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	

• present	Yes
<ul><li>Number of entries, max.</li></ul>	500
— adjustable	No
<ul><li>of which powerfail-proof</li></ul>	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
● can be read out	Yes
Standards, approvals, certificates	

Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	Yes

Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; @ 60°C for UL/ATEX/FM use
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
<ul> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	

<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	

Yes; Class 6B2 mold and fungal spores (excluding fauna); Class — to biologically active substances according to EN 60721-3-6 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-— to chemically active substances according 52 (severity degree 3); \* to EN 60721-3-6 Yes; Class 6S3 incl. sand, dust; \* — to mechanically active substances according to EN 60721-3-6 Remark \* The supplied plug covers must remain in place over the unused - Note regarding classification of interfaces during operation! environmental conditions acc. to EN 60721 Conformal coating Yes; Class 2 for high availability Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Discoloration of coating possible during service life • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Yes; Conformal coating, Class A Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Veights	

340 g

Weight, approx.

last modified: 12/08/2018