



SIPLUS S7-400 CPU 414-3 PN/DP -25 ... +70°C with conformal coating based on 6ES7414-3EM07-0AB0 . Central processing unit with: Work memory 4 MB, (2 MB code, 2 MB data), Interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface ETHERNET/PROFINET (X5) 3rd interface IF 964-DP plug-in (IF1)

General information	
Product type designation	CPU 414-3 PN/DP
HW functional status	01
Firmware version	V7.0
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher with HSP 262
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	15 µs
Supply voltage	
Rated value (DC)	
<ul style="list-style-type: none"> <li>24 V DC</li> </ul>	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.3 A
from backplane bus 5 V DC, max.	1.6 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface

Power loss	
Power loss, typ.	6.5 W
Power loss, max.	8 W

## Memory

Type of memory	RAM
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> </ul>	4 Mbyte
<ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>	2 Mbyte
<ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>	2 Mbyte
<ul style="list-style-type: none"> <li>expandable</li> </ul>	No
Load memory	
<ul style="list-style-type: none"> <li>expandable FEPRM</li> </ul>	Yes; with Memory Card (FLASH)
<ul style="list-style-type: none"> <li>expandable FEPRM, max.</li> </ul>	64 Mbyte
<ul style="list-style-type: none"> <li>integrated RAM, max.</li> </ul>	512 kbyte
<ul style="list-style-type: none"> <li>expandable RAM</li> </ul>	Yes; with Memory Card (RAM)
<ul style="list-style-type: none"> <li>expandable RAM, max.</li> </ul>	64 Mbyte
Backup	
<ul style="list-style-type: none"> <li>present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>with battery</li> </ul>	Yes; all data
<ul style="list-style-type: none"> <li>without battery</li> </ul>	No

## Battery

Backup battery	
<ul style="list-style-type: none"> <li>Backup current, typ.</li> </ul>	180 $\mu$ A; up to 40 °C
<ul style="list-style-type: none"> <li>Backup current, max.</li> </ul>	850 $\mu$ A
<ul style="list-style-type: none"> <li>Backup time, max.</li> </ul>	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul style="list-style-type: none"> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC

## CPU processing times

for bit operations, typ.	18.75 ns
for word operations, typ.	18.75 ns
for fixed point arithmetic, typ.	18.75 ns
for floating point arithmetic, typ.	37.5 ns

## CPU-blocks

DB	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	6 000; Number range: 1 to 16000
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
FB	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	3 000; Number range: 0 to 7999
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
FC	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	3 000; Number range: 0 to 7999

• Size, max.	64 kbyte
<b>OB</b>	
• Number, max.	see instruction list
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	4; OB 10-13
• Number of delay alarm OBs	4; OB 20-23
• Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35 (shortest cycle that can be set = 500 µs)
• Number of process alarm OBs	4; OB 40-43
• Number of DPV1 alarm OBs	3; OB 55-57
• Number of isochronous mode OBs	3; OB 61-63
• Number of multicomputing OBs	1; OB 60
• Number of background OBs	1; OB 90
• Number of startup OBs	3; OB 100-102
• Number of asynchronous error OBs	9; OB 80-88
• Number of synchronous error OBs	2; OB 121, 122
<b>Nesting depth</b>	
• per priority class	24
• additional within an error OB	1
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
<b>Counting range</b>	
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive

<b>Time range</b>	
— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
retentive data area in total	Total working and load memory (with backup battery)
<b>Flag</b>	
• Number, max.	8 kbyte; Size of bit memory address area
• Retentivity available	Yes
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; in 1 memory byte
<b>Local data</b>	
• adjustable, max.	16 kbyte
• preset	8 kbyte
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	8 kbyte
• Outputs	8 kbyte
<b>Process image</b>	
• Inputs, adjustable	8 kbyte
• Outputs, adjustable	8 kbyte
• Inputs, default	256 byte
• Outputs, default	256 byte
• consistent data, max.	244 byte
• Access to consistent data in process image	Yes
<b>Subprocess images</b>	
• Number of subprocess images, max.	15
<b>Digital channels</b>	
• Inputs	65 536
— of which central	65 536
• Outputs	65 536
— of which central	65 536
<b>Analog channels</b>	
• Inputs	4 096
— of which central	4 096
• Outputs	4 096
— of which central	4 096

Hardware configuration	
Number of expansion units, max.	21
connectable OPs	63
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul style="list-style-type: none"> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul style="list-style-type: none"> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul style="list-style-type: none"> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
<ul style="list-style-type: none"> <li>integrated</li> </ul>	1
<ul style="list-style-type: none"> <li>via CP</li> </ul>	10; CP 443-5 Extended
<ul style="list-style-type: none"> <li>via IM 467</li> </ul>	4
<ul style="list-style-type: none"> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
<ul style="list-style-type: none"> <li>via interface module</li> </ul>	1; IF 964-DP
<ul style="list-style-type: none"> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
<ul style="list-style-type: none"> <li>integrated</li> </ul>	1
<ul style="list-style-type: none"> <li>via CP</li> </ul>	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
<ul style="list-style-type: none"> <li>FM</li> </ul>	Limited by number of slots and number of connections
<ul style="list-style-type: none"> <li>CP, PtP</li> </ul>	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
<ul style="list-style-type: none"> <li>PROFIBUS and Ethernet CPs</li> </ul>	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
<ul style="list-style-type: none"> <li>required slots</li> </ul>	2
Time of day	
Clock	
<ul style="list-style-type: none"> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>retentive and synchronizable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Resolution</li> </ul>	1 ms
<ul style="list-style-type: none"> <li>Resolution</li> </ul>	1 ms
<ul style="list-style-type: none"> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul style="list-style-type: none"> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
<ul style="list-style-type: none"> <li>Number</li> </ul>	16
<ul style="list-style-type: none"> <li>Number/Number range</li> </ul>	0 to 15
<ul style="list-style-type: none"> <li>Range of values</li> </ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2 <sup>31</sup> - 1 hours
<ul style="list-style-type: none"> <li>Granularity</li> </ul>	1 h

• retentive	Yes
<b>Clock synchronization</b>	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
• to IF 964 DP	Yes
<b>Time difference in system when synchronizing via</b>	
• Ethernet, max.	10 ms
• MPI, max.	200 ms
<b>Interfaces</b>	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports), 1 x PROFIBUS DP (optionally pluggable)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of other interfaces	1; PROFIBUS DP with IF 964-DP (plug-in option; MLFB: 6ES7964-2AA04-0AB0)
<b>1. Interface</b>	
Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
<b>Protocols</b>	
• MPI	Yes
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes
<b>MPI</b>	
• Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes

PROFIBUS DP master	
• Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
• Number of connections	16
• GSD file	<a href="http://support.automation.siemens.com/WW/view/en/113652">http://support.automation.siemens.com/WW/view/en/113652</a>
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
— Global data communication	No

— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte

## 2. Interface

Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Number of connection resources	64
<b>Interface types</b>	
• Number of ports	2
• integrated switch	Yes
<b>Media redundancy</b>	
• supported	Yes
• Switchover time on line break, typ.	200 ms
• Number of stations in the ring, max.	50
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• PROFINET CBA	Yes
• PROFIBUS DP master	No
• PROFIBUS DP slave	No
• Open IE communication	Yes
• Web server	Yes
• Point-to-point connection	No
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes



— Isochronous mode	Yes; Only with IRT and the High Performance option
— Open IE communication	Yes
— Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the option "high flexibility"	256
— of which in line, max.	61
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms, 2 ms, 4 ms additionally with IRT with high performance: 250 µs to 4 ms in 125 µs frame
— Updating time	250 µs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description

#### Address area

— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte

#### PROFINET IO Device

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— Prioritized startup	Yes

— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Transfer memory</b>	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
<b>Submodules</b>	
— Number, max.	64
— User data per submodule, max.	1 024 byte
<b>PROFINET CBA</b>	
• acyclic transmission	Yes
• cyclic transmission	Yes
<b>Open IE communication</b>	
• Number of connections, max.	62
• Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
• Keep-alive function, supported	Yes
<b>3. Interface</b>	
Interface type	Pluggable interface module (IF)
Plug-in interface modules	IF 964-DP (MLFB: 6ES7964-2AA04-0AB0)
Physics	RS 485 / PROFIBUS
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
automatic detection of transmission rate	No
Number of connection resources	16
<b>Protocols</b>	
• MPI	No
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes
<b>PROFIBUS DP master</b>	
• Number of connections, max.	16
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	96
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes

— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV0	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	6 kbyte
— Outputs, max.	6 kbyte
<b>User data per DP slave</b>	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>PROFIBUS DP slave</b>	
• Number of connections	16
• GSD file	<a href="http://support.automation.siemens.com/WW/view/en/113652">http://support.automation.siemens.com/WW/view/en/113652</a>
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>Protocols</b>	
<b>Open IE communication</b>	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs

— Number of connections, max.	62
— Data length, max.	32 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
— Number of connections, max.	62
— Data length, max.	32 kbyte; 1452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	62
— Data length, max.	1 472 byte
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
• Number of HTTP clients	5
<b>Isochronous mode</b>	
Isochronous operation (application synchronized up to terminal)	Yes; Via PROFIBUS DP or PROFINET interface
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
<b>Communication functions</b>	
PG/OP communication	Yes
• Number of connectable OPs without message processing	63
• Number of connectable OPs with message processing	63; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
<b>Global data communication</b>	
• supported	Yes
• Number of GD loops, max.	8
• Number of GD packets, transmitter, max.	8
• Number of GD packets, receiver, max.	16
• Size of GD packets, max.	54 byte
• Size of GD packet (of which consistent), max.	1 variable
<b>S7 basic communication</b>	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	1 variable
<b>S7 communication</b>	

• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	64 kbyte
• User data per job (of which consistent), max.	462 byte; 1 variable
<b>S5 compatible communication</b>	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
• User data per job, max.	8 kbyte
• User data per job (of which consistent), max.	240 byte
• Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.	24/24
<b>Standard communication (FMS)</b>	
• supported	Yes; Via CP and loadable FB
<b>PROFINET CBA (at set setpoint communication load)</b>	
• Setpoint for the CPU communication load	20 %
• Number of remote interconnection partners	32
• Number of functions, master/slave	150
• Total of all master/slave connections	4 500
• Data length of all incoming connections master/slave, max.	45 000 byte
• Data length of all outgoing connections master/slave, max.	45 000 byte
• Number of device-internal and PROFIBUS interconnections	1 000
• Data length of device-internal und PROFIBUS interconnections, max.	16 000 byte
• Data length per connection, max.	2 000 byte
<b>Remote interconnections with acyclic transmission</b>	
— Sampling frequency: Sampling time, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
— Number of incoming interconnections	250
— Number of outgoing interconnections	250
— Data length of all incoming interconnections, max.	8 000 byte
— Data length of all outgoing interconnections, max.	8 000 byte
— Data length per connection, max.	2 000 byte
<b>Remote interconnections with cyclic transmission</b>	
— Transmission frequency: Transmission interval, min.	1 ms; Depending on preset communication load, number of interconnections and data length used
— Number of incoming interconnections	300
— Number of outgoing interconnections	300

— Data length of all incoming interconnections, max.	4 800 byte
— Data length of all outgoing interconnections, max.	4 800 byte
— Data length per connection, max.	450 byte
<b>HMI variables via PROFINET (acyclic)</b>	
— Number of stations that can log on for HMI variables (PN OPC/iMap)	2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	1 000
— Data length of all HMI variables, max.	32 000 byte
<b>PROFIBUS proxy functionality</b>	
— supported	Yes; 32 PROFIBUS slaves max. connectable
— Data length per connection, max.	240 byte; Slave-dependent
<b>Number of connections</b>	
• overall	64
• usable for PG communication	63
— reserved for PG communication	1
— adjustable for PG communication, max.	0
• usable for OP communication	63
— reserved for OP communication	1
— adjustable for OP communication, max.	0
• usable for S7 basic communication	62
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
• usable for S7 communication	62
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
• usable for routing	31
— reserved for routing	0
— adjustable for routing, max.	0
<b>S7 message functions</b>	
Number of login stations for message functions, max.	63; Max. 63 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	400; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes

<ul style="list-style-type: none"> <li>• Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	1 200
<ul style="list-style-type: none"> <li>• preset, max.</li> </ul>	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
<b>Number of messages</b>	
<ul style="list-style-type: none"> <li>• overall, max.</li> </ul>	512
<ul style="list-style-type: none"> <li>• in 100 ms grid, max.</li> </ul>	128
<ul style="list-style-type: none"> <li>• in 500 ms grid, max.</li> </ul>	256
<ul style="list-style-type: none"> <li>• in 1000 ms grid, max.</li> </ul>	512
<b>Number of additional values</b>	
<ul style="list-style-type: none"> <li>• with 100 ms grid, max.</li> </ul>	1
<ul style="list-style-type: none"> <li>• with 500, 1000 ms grid, max.</li> </ul>	10
<b>Test commissioning functions</b>	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
<b>Status/control</b>	
<ul style="list-style-type: none"> <li>• Status/control variable</li> </ul>	Yes; Up to 16 variable tables
<ul style="list-style-type: none"> <li>• Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	70; Status/control
<b>Forcing</b>	
<ul style="list-style-type: none"> <li>• Forcing</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Forcing, variables</li> </ul>	Inputs/outputs, bit memories, distributed I/Os
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	256
<b>Diagnostic buffer</b>	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Number of entries, max.</li> </ul>	3 200
<ul style="list-style-type: none"> <li>— adjustable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>— preset</li> </ul>	120
<b>Service data</b>	
<ul style="list-style-type: none"> <li>• can be read out</li> </ul>	Yes
<b>Standards, approvals, certificates</b>	
CE mark	Yes
EAC (formerly Gost-R)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• min.</li> </ul>	-25 °C; = Tmin
<ul style="list-style-type: none"> <li>• max.</li> </ul>	70 °C; = Tmax

<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	<p>5 000 m</p> <p>Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)</p>
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
<b>Resistance</b>	
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	<p>Yes; Class 2 for high availability</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>
<b>Configuration</b>	
<b>Configuration software</b>	
<ul style="list-style-type: none"> <li>• STEP 7</li> </ul>	Yes
<b>Programming</b>	
<ul style="list-style-type: none"> <li>• Command set</li> <li>• Nesting levels</li> <li>• Access to consistent data in process image</li> <li>• System functions (SFC)</li> <li>• System function blocks (SFB)</li> </ul>	<p>see instruction list</p> <p>7</p> <p>Yes</p> <p>see instruction list</p> <p>see instruction list</p>



Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes

Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface

Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces

Know-how protection	
• User program protection/password protection	Yes
• Block encryption	Yes; With S7 block Privacy

Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm

Weights	
Weight, approx.	900 g

**last modified:** 12/29/2018