Data sheet



SIMATIC S7-300, CPU 314C-2PN/DP Compact CPU with 192 KB work memory, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Integr. power supply 24 V DC, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V

 Reverse polarity protection 	Yes
Digital outputs	
— Rated value (DC)	24 V
Reverse polarity protection	No
— Reverse polarity protection	140
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital inputs	
• from load voltage L+ (without load), max.	80 mA
Digital outputs	
• from load voltage L+, max.	50 mA
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	192 kbyte
expandable	No
Size of retentive memory for retentive data	64 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
malout sattory	1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1
CPU processing times	
for bit operations, typ.	0.06 μs
for word operations, typ.	0.12 μs
for fixed point arithmetic, typ.	0.16 μs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	

Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
ОВ	
Description	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61; only for PROFINET
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
• per priority class	16
 additional within an error OB 	4
Counters, timers and their retentivity	

Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
● Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes

— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 64 KB
Flag	
Number, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
 Number of clock memories 	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
 Retentivity preset 	Yes
Local data	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
 Inputs, adjustable 	2 048 byte
 Outputs, adjustable 	2 048 byte
• Inputs, default	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	
— Digital inputs	136.0 to 138.7
— Digital outputs	136.0 to 137.7
— Analog inputs	800 to 809
— Analog outputs	900 to 903
— Arialog outputs	800 to 803

Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	1000 Bytes
• Inputs	16 048
. — of which central	1 016
Outputs	16 096
of which central	1 008
Analog channels	
• Inputs	1 006
— of which central	253
Outputs	1 007
·	250
— of which central	230
lardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8; In rack 3 max. 7
ime of day	
Clock	
Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup	Clock continues to run with the time at which the power failure
period	occurred
Operating hours counter	
• Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	, , , , , , , , , , , , , , , , , , , ,

• supported	Yes
● to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client

on Euromot via tvii	
Digital inputs	
Number of digital inputs	24
 of which inputs usable for technological functions 	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30V
Input current	
● for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
• unshielded, max.	600 m; For technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency

— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
• of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
 Response threshold, typ. 	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
● for signal "1", min.	L+ (-0.8 V)
Output current	
● for signal "1" rated value	500 mA
for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	Yes
Switching frequency	
• with resistive load, max.	100 Hz
with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	

Number of analog inputs	5
 For voltage/current measurement 	4
 For resistance/resistance thermometer measurement 	1
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
● Voltage	Yes; ± 10 V / 100 k Ω ; 0 V to 10 V / 100 k Ω
Current	Yes; ±20 mA / 100 $\Omega;$ 0 mA to 20 mA / 100 $\Omega;$ 4 mA to 20 mA / 100 Ω
 Resistance thermometer 	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 Ω to 600 Ω / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
Input resistance (0 to 20 mA)	100 Ω
● -20 mA to +20 mA	Yes
 Input resistance (-20 mA to +20 mA) 	100 Ω
• 4 mA to 20 mA	Yes
 Input resistance (4 mA to 20 mA) 	100 Ω
Input ranges (rated values), resistance thermometer	
● Pt 100	Yes
• Input resistance (Pt 100)	10 ΜΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
Input resistance (0 to 600 ohms)	10 ΜΩ
Thermocouple (TC)	
Temperature compensation	
	No
— parameterizable	INO

O managements simple.	Yes; by software
• parameterizable	
— for resistance thermometer	Pt 100
Cable length	400
• shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
• for voltage output two-wire connection	Yes; Without compensation of the line resistances
 for voltage output four-wire connection 	No
• for current output two-wire connection	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
 with voltage outputs, capacitive load, max. 	0.1 μF
with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages an	d currents
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
• shielded, max.	200 m
Analog value generation for the inputs Measurement principle	Actual value operation (successive approximation)
	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	12 bit
 Resolution with overrange (bit including sign), max. 	12 Dit
 Integration time, parameterizable 	Yes; 16.6 / 20 ms
 Interference voltage suppression for interference frequency f1 in Hz 	50 / 60 Hz
 permissible input frequency, max. 	400 Hz
Time constant of the input filter	0.38 ms
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• Basic execution time of the module (all channels released)

1 ms

Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	12 bit
max.	
Conversion time (per channel)	1 ms
Settling time	
for resistive load	0.6 ms
• for capacitive load	1 ms
• for inductive load	0.5 ms

• for inductive load	0.5 ms	
Encoder		
Connection of signal encoders		
for voltage measurement	Yes	
• for current measurement as 2-wire transducer	Yes; with external supply	
• for current measurement as 4-wire transducer	Yes	
 for resistance measurement with two-wire connection 	Yes; Without compensation of the line resistances	
 for resistance measurement with three-wire connection 	No	
 for resistance measurement with four-wire connection 	No	
Connectable encoders		
• 2-wire sensor	Yes	
 permissible quiescent current (2-wire 	1.5 mA	

Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
 Voltage, relative to input range, (+/-) 	1 %
Current, relative to input range, (+/-)	1 %
• Resistance, relative to input range, (+/-)	1 %

sensor), max.

 Voltage, relative to output range, (+/-) 	1 %
Current, relative to output range, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	
Voltage, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
Current, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
Resistance, relative to input range, (+/-)	0.8 %; Linearity error ±0.2 %
 Resistance thermometer, relative to input range, (+/-) 	0.8 %
 Voltage, relative to output range, (+/-) 	0.8 %
Current, relative to output range, (+/-)	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %),	f1 = interference frequency
 Series mode interference (peak value of interference < rated value of input range), min. 	30 dB
 Common mode interference, min. 	40 dB
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication. as client	No; but via CP and loadable FB
— S7 communication, as client— S7 communication, as server	No; but via CP and loadable FB Yes
— S7 communication, as client — S7 communication, as server PROFIBUS DP master	
— S7 communication, as server	

 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No
 S7 basic communication 	Yes; I blocks only
— S7 communication	Yes
 S7 communication, as client 	No
 S7 communication, as server 	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 Number of DP slaves that can be 	8
simultaneously activated/deactivated, max.	
 — Direct data exchange (slave-to-slave communication) 	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
 Address area, max. 	32
 User data per address area, max. 	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
 Global data communication 	No
— S7 basic communication	No
— S7 communication	Yes
 S7 communication, as client 	No
 S7 communication, as server 	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte

— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
• integrated switch	Yes
Media redundancy	
• supported	Yes
 Switchover time on line break, typ. 	200 ms; PROFINET MRP
 Number of stations in the ring, max. 	50
Protocols	
• MPI	No
 PROFINET IO Controller 	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
— Prioritized startup	Yes
Number of IO devices with prioritized startup, max.	32
Number of connectable IO Devices, max.	128
Of which IO devices with IRT, max.	64
	64
— of which in line, max.	OT.

 Number of IO Devices with IRT and the option "high flexibility" 	128
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be 	8
simultaneously activated/deactivated, max.	
 IO Devices changing during operation (partner ports), supported 	Yes
Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
— Send cycles	250 μ s, 500 μ s,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
Llear data nar auhmadula, may	1 024 byte
 User data per submodule, max. 	1 02+ Byte

acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes

Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	8
 Data length for connection type 01H, max. 	1 460 byte
 Data length for connection type 11H, max. 	32 768 byte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
— Data length, max.	1 472 byte
Web server	
supported	Yes
 User-defined websites 	Yes
 Number of HTTP clients 	5

1000	hronous	s mode
1500		s mode

Isochronous operation (application synchronized up
to terminal)

Yes; For PROFINET only

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Communication functions		
PG/OP communication	Yes	
Data record routing	Yes	
Global data communication		
• supported	Yes	
 Number of GD loops, max. 	8	
 Number of GD packets, max. 	8	
 Number of GD packets, transmitter, max. 	8	
 Number of GD packets, receiver, max. 	8	
 Size of GD packets, max. 	22 byte	
• Size of GD packet (of which consistent), max.	22 byte	
S7 basic communication		
• supported	Yes	

User data per job, max.	76 byte
User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
• Oser data per job (or which consistent), max.	X_PUT or X_GET as server)
S7 communication	·
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	and or the or odd, oc or or communication,
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %
Number of remote interconnection partners	32
Number of functions, master/slave	30
Total of all master/slave connections	1 000
 Data length of all incoming connections master/slave, max. 	4 000 byte
 Data length of all outgoing connections master/slave, max. 	4 000 byte
 Number of device-internal and PROFIBUS interconnections 	500
 Data length of device-internal und PROFIBUS interconnections, max. 	4 000 byte
Data length per connection, max.	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	500 ms
 Number of incoming interconnections 	100
 Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
Transmission frequency: Transmission interval, min.	10 ms
 Number of incoming interconnections 	200
Number of outgoing interconnections	200
Data length of all incoming interconnections, max.	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte

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— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	0.0.70.0004.74
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
 HMI variable updating 	500 ms
 Number of HMI variables 	200
 Data length of all HMI variables, max. 	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
 Number of linked PROFIBUS devices 	16
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	12
 usable for PG communication 	11
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
 adjustable for PG communication, max. 	11
• usable for OP communication	11
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	11
usable for S7 basic communication	8
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 adjustable for S7 basic communication, 	8
max.	
 usable for S7 communication 	10
reserved for S7 communication	0
— adjustable for S7 communication, min.	0
 adjustable for S7 communication, max. 	10
• total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
	(active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes

Number of breakpoints	4
Status/control	
Status/control variable	Yes
 Variables 	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
 Status indicator digital input (green) 	Yes
 Status indicator digital output (green) 	Yes
Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
 Potential separation digital inputs 	Yes
 between the channels 	No

Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	Yes
	8
between the channels, in groups of	Yes
between the channels and backplane bus	res
Potential separation analog inputs	Vacuation for analog I/O
Potential separation analog inputs	Yes; common for analog I/O
• between the channels	No
between the channels and backplane bus	Yes
Potential separation analog outputs	
 Potential separation analog outputs 	Yes; common for analog I/O
between the channels	No
 between the channels and backplane bus 	Yes
Permissible potential difference	
Between the inputs and MANA (UCM)	8 V DC
11.6	
Isolation Isolation tested with	600 V DC
isolation tested with	000 V BC
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	0°C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
 Nesting levels 	8
System functions (SFC)	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy

Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	730 g
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