## **SIEMENS**

## Data sheet

6ES7315-2FJ14-0AB0

SIMATIC S7-300 CPU315F-2 PN/DP, Central processing unit with 512 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required



Figure similar

General information	
HW functional status	01
Firmware version	V3.2
Engineering with	
Programming package	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA

Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
2 <sub>t</sub>	1 A²·s
Power loss	
Power loss, typ.	4.65 W
Memory	
Work memory	
• integrated	512 kbyte
• expandable	No
<ul> <li>Size of retentive memory for retentive data</li> </ul>	128 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last</li> </ul>	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 μs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 μs
for floating point arithmetic, typ.	0.45 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks
	can be reduced by the MMC used.
DB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21

<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4

Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)

retentive data area in total	All, 128 KB max.
Flag	
• Number, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
<ul> <li>Retentivity preset</li> </ul>	Yes
Local data	
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
● Inputs, adjustable	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
• Inputs, default	128 byte
Outputs, default	128 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	16 384
— of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
• Inputs	1 024
— of which central	256
<ul><li>Outputs</li></ul>	1 024
— of which central	256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	

• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
● Racks, max.	4
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
● to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
● on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	

Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	1
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
<ul> <li>— S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No; but via CP and loadable FB
<ul> <li>S7 communication, as server</li> </ul>	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>— S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes

<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
Direct data exchange (slave-to-slave)	Yes; As subscriber
communication)	V
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
Direct data exchange (slave-to-slave)	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
<ul><li>Number of ports</li></ul>	2
• integrated switch	Yes

Media redundancy	
• supported	Yes
Switchover time on line break, typ.	200 ms; PROFINET MRP
Number of stations in the ring, max.	50
Protocols	
● MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes; only read function
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
<ul> <li>Number of IO devices with prioritized</li> </ul>	32
startup, max.	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
— Number of connectable IO Devices for RT,	128
max.	400
— of which in line, max.	128
Activation/deactivation of IO Devices	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8

	V
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	$250~\mu s,500~\mu s,1~ms;2~ms,4~ms$ (not in the case of IRT with "high flexibility" option)
— Updating time	$250\;\mu s$ to $512\;m s$ (depending on the operating mode, see Manual
	"S7-300 CPU 31xC and CPU 31x, Technical Data" for more
Add	details)
Address area	Olberta
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
<ul><li>— Isochronous mode</li></ul>	No
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	2
device, max.	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
<ul> <li>User data per submodule, max.</li> </ul>	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
riamosi di domidonono, max.	

	4.400   4
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes; only read function
<ul> <li>User-defined websites</li> </ul>	Yes
Number of HTTP clients	5
Isochronous mode Isochronous operation (application synchronized up	Yes; Via PROFIBUS DP or PROFINET interface
to terminal)	Tes, VIA PROFIDOS DE OI PROFINET IIILEITACE
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul><li>supported</li><li>Number of GD loops, max.</li></ul>	8
<ul><li>supported</li><li>Number of GD loops, max.</li><li>Number of GD packets, max.</li></ul>	8 8
<ul><li>supported</li><li>Number of GD loops, max.</li></ul>	8
<ul><li>supported</li><li>Number of GD loops, max.</li><li>Number of GD packets, max.</li></ul>	<ul><li>8</li><li>8</li><li>8</li><li>8</li></ul>
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> </ul>	8 8 8
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> </ul>	<ul><li>8</li><li>8</li><li>8</li><li>8</li></ul>
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> </ul>	8 8 8 8 8 22 byte
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> </ul>	8 8 8 8 8 22 byte
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> </ul>	8 8 8 8 22 byte 22 byte
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> </ul>	8 8 8 8 22 byte 22 byte
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> </ul>	8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> </ul>	8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> </ul>	8 8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> <li>S7 communication</li> <li>supported</li> </ul>	8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> <li>S7 communication</li> <li>supported</li> <li>as server</li> </ul>	8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes Yes Yes; via integrated PROFINET interface and loadable FB or via
<ul> <li>supported</li> <li>Number of GD loops, max.</li> <li>Number of GD packets, max.</li> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> <li>S7 basic communication</li> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> <li>S7 communication</li> <li>supported</li> <li>as server</li> <li>as client</li> </ul>	8 8 8 22 byte 22 byte  Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes Yes Yes Yes Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs

PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	30
<ul> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	10 ms
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
— Number of HMI variables	200
<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	16
— Data length per connection, max.	240 byte; Slave-dependent

Number of connections	
• overall	16
<ul> <li>usable for PG communication</li> </ul>	15
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
<ul> <li>usable for OP communication</li> </ul>	15
<ul> <li>reserved for OP communication</li> </ul>	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
<ul> <li>usable for S7 basic communication</li> </ul>	14
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	14
<ul> <li>usable for S7 communication</li> </ul>	14
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	14
<ul><li>total number of instances, max.</li></ul>	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Fest commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10

Diagnostic buffer		
• present	Yes	
Number of entries, max.	500	
— adjustable	No	
— of which powerfail-proof	100	
Number of entries readable in RUN, max.	499	
— adjustable	Yes	
— preset	10	
Service data		
• can be read out	Yes	
Ambient conditions		
Ambient temperature during operation		
• min.	0 °C	
• max.	60 °C	
Configuration		
Configuration software		
• STEP 7	Yes; V5.5 or higher	
Programming		
Command set	see instruction list	
<ul> <li>Nesting levels</li> </ul>	8	
<ul><li>System functions (SFC)</li></ul>	see instruction list	
System function blocks (SFB)	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
<ul> <li>User program protection/password protection</li> </ul>	Yes	
Block encryption	Yes; With S7 block Privacy	
Dimensions		
Width	40 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	340 g	

last modified: 12/08/2018