## **SIEMENS**

## Data sheet

## 6ES7318-3FL01-0AB0

SIMATIC B7-300

SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA

Inrush current, typ.	4 A
l²t	1.2 A <sup>2</sup> ·s
Power loss	
Power loss typ.	14 W
Memory	
Work memory	
• integrated	2 560 kbyte
• expandable	No
<ul> <li>Size of retentive memory for retentive data blocks</li> </ul>	700 kbyte
Load memory	
• Plug-in (MMC)	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes
<ul> <li>without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.004 µs
for word operations, typ.	0.01 µs
for fixed point arithmetic, typ.	0.01 µs
for floating point arithmetic, typ.	0.04 µs
CPU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
● Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21

<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4

Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)

Data areas and their retentivity	
retentive data area in total	All, max. 700 KB
Flag	
• Number, max.	8 192 byte
<ul> <li>Retentivity available</li> </ul>	Yes; From MB 0 to MB 8 191
Retentivity preset	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
<ul> <li>Retentivity preset</li> </ul>	Yes
Local data	
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
● Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
Outputs	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Inputs, default</li> </ul>	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	

• integrated	2
● via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
<ul> <li>Modules per rack, max.</li> </ul>	8

Time	ot	a	av
		ч	uу

Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0

 Number of analog inputs
 0

 Analog outputs
 0

Analog inputs

Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes; A DP slave at both interfaces simultaneously is not possible
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
• Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
- SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
- Activation/deactivation of DF Slaves	

	0
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Direct data exchange (slave-to-slave	Yes; As subscriber
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
• User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
• PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible

Open IE communication	No
Web server	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
	Yes
— Activation/deactivation of DP slaves	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
<ul> <li>— Routing</li> <li>— Global data communication</li> </ul>	Yes; with interface active No
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— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

3. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Media redundancy	
● supported	Yes
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP

<ul> <li>— Shared device</li> </ul>	Yes
- Prioritized startup	Yes
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>— Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	256
— of which in line, max.	61
— Number of connectable IO Devices for RT,	256
max.	
— of which in line, max.	256
- Activation/deactivation of IO Devices	Yes
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8
— Device replacement without swap medium	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,$ 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	2

Transfer memory	
Transfer memory	1 440 byte; Per IO Controller with shared device
— Inputs, max.	-
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
<ul> <li>acyclic transmission</li> </ul>	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
	32
— Number of connections, max.	
— Data length for connection type 01H, max.	1 460 byte
<ul> <li>— Data length for connection type 11H, max.</li> </ul>	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>— Number of connections, max.</li> </ul>	32
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>— Number of connections, max.</li> </ul>	32
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Number of HTTP clients	5
Isochronous mode Isochronous operation (application synchronized up	Very Via 2nd RROFINIS DR or RROFINET interface
to terminal)	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
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<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	22.0310
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
• User data per jub (or which consistent), max.	X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	50
<ul> <li>Total of all master/slave connections</li> </ul>	3 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	200 ms
— Number of incoming interconnections	100
- Number of outgoing interconnections	100
— Data length of all incoming	3 200 byte
interconnections, max.	
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	3 200 byte
— Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	1 ms

<ul> <li>— Number of incoming interconnections</li> </ul>	300
<ul> <li>— Number of outgoing interconnections</li> </ul>	300
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	4 800 byte
<ul> <li>— Data length of all outgoing interconnections, max.</li> </ul>	4 800 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>— Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>— Number of linked PROFIBUS devices</li> </ul>	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	32
<ul> <li>usable for PG communication</li> </ul>	31
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	31
<ul> <li>usable for OP communication</li> </ul>	31
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	30
<ul> <li>usable for S7 communication</li> </ul>	16
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
<ul> <li>usable for routing</li> </ul>	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.

## S7 message functions

Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	0°C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	

— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
	100
Block encryption	Yes; With S7 block Privacy
<ul> <li>Block encryption</li> </ul>	
Block encryption Dimensions	Yes; With S7 block Privacy
Block encryption     Dimensions     Width	Yes; With S7 block Privacy 120 mm
Block encryption     Dimensions     Width     Height	Yes; With S7 block Privacy 120 mm 125 mm
Block encryption      Dimensions      Width      Height      Depth	Yes; With S7 block Privacy 120 mm 125 mm