SIEMENS

Data sheet

6ES7412-1XJ07-0AB0

SIMATIC S7-400, CPU 412-1 Central processing unit with: Work memory 512 KB, (256 KB code, 256 KB data), interface MPI/DP 12 Mbit/s,



General information	
Product type designation	CPU 412-1
HW functional status	01
Firmware version	V7.0
Engineering with	
 Programming package 	STEP 7 V5.4 or higher with HSP 261
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	
Rated value (DC) • 24 V DC	No; Power supply via system power supply
	No; Power supply via system power supply
• 24 V DC	No; Power supply via system power supply 0.7 A
• 24 V DC	
• 24 V DC Input current from backplane bus 5 V DC, typ.	0.7 A
• 24 V DC Input current from backplane bus 5 V DC, typ. from backplane bus 5 V DC, max.	0.7 A 0.8 A

Power loss	
Power loss, typ.	3.5 W
Power loss, max.	4 W
Memory	
Type of memory	RAM
Work memory	
● integrated	512 kbyte
 integrated (for program) 	256 kbyte
 integrated (for data) 	256 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
 expandable FEPROM, max. 	64 Mbyte
● integrated RAM, max.	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
● present	Yes
• with battery	Yes; all data
 without battery 	No
D //	
Battery Backup battery	
Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 μA
Backup time, max.	Dealt with in the module data manual with the secondary
	conditions and the factors of influence
 Feeding of external backup voltage to CPU 	5 V DC to 15 V DC
	5 V DC to 15 V DC
CPU processing times	
CPU processing times for bit operations, typ.	31.25 ns
CPU processing times for bit operations, typ. for word operations, typ.	31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.	31.25 ns 31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ.	31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks	31.25 ns 31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB	31.25 ns 31.25 ns 31.25 ns 62.5 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max. FB	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000 64 kbyte
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max. FB • Number, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000 64 kbyte 1 500; Number range: 0 to 7999
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max. FB • Number, max. • Size, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000 64 kbyte
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max. FB • Number, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000 64 kbyte 1 500; Number range: 0 to 7999

 Size, max. 	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	2; OB 10, 11
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	2; OB 32, 35 (shortest cycle that can be set = 500 μ s)
 Number of process alarm OBs 	2; OB 40, 41
 Number of DPV1 alarm OBs 	3; OB 55-57
 Number of isochronous mode OBs 	2; OB 61-62
 Number of multicomputing OBs 	1; OB 60
 Number of background OBs 	1; OB 90
 Number of startup OBs 	3; OB 100-102
 Number of asynchronous error OBs 	9; OB 80-88
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
 per priority class 	24
 additional within an error OB 	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
Counting range	
— lower limit	0
	0 999
— lower limit	999
— lower limit — upper limit	999 Yes
 — lower limit — upper limit IEC counter 	999 Yes SFB
 – lower limit – upper limit IEC counter present Type Number 	999 Yes
 lower limit upper limit IEC counter present Type Number S7 times 	999 Yes SFB Unlimited (limited only by RAM capacity)
 – lower limit – upper limit IEC counter present Type Number S7 times Number 	999 Yes SFB
 lower limit upper limit IEC counter present Type Number S7 times Number Retentivity 	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048
 lower limit upper limit IEC counter present Type Number S7 times Number Retentivity adjustable 	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes
 lower limit upper limit IEC counter present Type Number S7 times Number Retentivity adjustable lower limit 	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes 0
 lower limit upper limit IEC counter present Type Number S7 times Number Retentivity adjustable 	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes

Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
 Number of clock memories 	8; in 1 memory byte
Local data	
• adjustable, max.	8 kbyte
● preset	4 kbyte
Address area	
I/O address area	
Inputs	4 kbyte
Outputs	4 kbyte
Process image	
 Inputs, adjustable 	4 kbyte
 Outputs, adjustable 	4 kbyte
 Inputs, default 	128 byte
• Outputs, default	128 byte
• consistent data, max.	244 byte
 Access to consistent data in process image 	Yes
Subprocess images	
 Number of subprocess images, max. 	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048

Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
 Number of connectable IMs (total), max. 	6
 Number of connectable IM 460s, max. 	6
 Number of connectable IM 463s, max. 	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
 Mixed mode IM + CP permitted 	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0
 Number of pluggable S5 modules (via adapter capsule in central device), max. 	6
Number of IO Controllers	
• integrated	0
● via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
● CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
 PROFIBUS and Ethernet CPs 	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
Time of day Clock	
Hardware clock (real-time)	Yes
	165
rotontive and synchronizable	Ves
 retentive and synchronizable Resolution 	Yes
Resolution	1 ms
ResolutionResolution	1 ms 1 ms
 Resolution Resolution Deviation per day (buffered), max. 	1 ms 1 ms 1.7 s; Power off
 Resolution Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. 	1 ms 1 ms
 Resolution Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. 	1 ms 1 ms 1.7 s; Power off 8.6 s; For power On
 Resolution Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. Operating hours counter Number 	1 ms 1 ms 1.7 s; Power off 8.6 s; For power On 16
 Resolution Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. Operating hours counter Number Number range 	1 ms 1 ms 1.7 s; Power off 8.6 s; For power On 16 0 to 15
 Resolution Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. Operating hours counter Number 	1 ms 1 ms 1.7 s; Power off 8.6 s; For power On 16

• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
● to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
● MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
Protocols	
• MPI	Yes
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
MPI	
 Number of connections 	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
 Transmission rate, max. 	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
 Number of connections, max. 	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1

• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
 automatic baud rate search 	No
 Address area, max. 	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes

— S7 communication, as client	Yes
— S7 communication, as server	Yes
 — Direct data exchange (slave-to-slave communication) 	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1452 bytes via CP 443-1 Adv.
Web server	
• supported	No
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; For PROFIBUS only
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
 Number of connectable OPs without message processing 	47
 Number of connectable OPs with message processing 	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	16
 Size of GD packets, max. 	54 byte
• Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	1 variable
S7 communication	

oupportou	Yes
	Yes
	Yes
• User data per job, max.	64 kbyte
• User data per job (of which consistent), max.	462 byte
S5 compatible communication	
	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
 User data per job, max. 	8 kbyte
 User data per job (of which consistent), max. 	240 byte
 Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. 	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
usable for PG communication	47
— reserved for PG communication	1
— adjustable for PG communication, max.	0
usable for OP communication	47
— reserved for OP communication	1
— adjustable for OP communication, max.	0
usable for S7 basic communication	46
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
 usable for S7 communication 	46
- reserved for S7 communication	0
— adjustable for S7 communication, max.	0
usable for routing	23
— reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8
	with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
	Yes
0	Yes
5 5	Yes
	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes

 Number of instances for alarm 8 and S7 communication blocks, max. 	300
 preset, max. 	150
Process control messages	Yes
Number of archives that can log on simultaneously	4
(SFB 37 AR_SEND)	
Number of messages	
● overall, max.	256
● in 100 ms grid, max.	0
● in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions Status block	Voc: Up to 16 simultaneously
Single step	Yes; Up to 16 simultaneously Yes
Number of breakpoints	16
Status/control	10
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
• Variables	counters
 Number of variables, max. 	70; Status/control
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	64
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes

EAC (formerly Gost-R)	Yes	
Use in hazardous areas		
• ATEX	ATEX II 3G Ex nA IIC T4 Gc	
Ambient conditions		
Ambient temperature during operation	0°0	
• min.	60 °C	
● max.		
Configuration		
Configuration software		
• STEP 7	Yes	
Programming		
Command set	see instruction list	
Nesting levels	7	
 Access to consistent data in process image 	Yes	
 System functions (SFC) 	see instruction list	
 System function blocks (SFB) 	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Number of simultaneously active SFCs		
— DPSYC_FR	2; SFC 11; per interface	
— D_ACT_DP	8; SFC 12; per interface	
- RD_REC	8; SFC 59; per interface	
— WR_REC	8; SFC 58; per interface	
— WR_PARM	8; SFC 55; per interface	
— PARM_MOD	1; SFC 57; per interface	
— WR_DPARM	2; SFC 56; per interface	
— DPNRM_DG	8; SFC 13; per interface	
— RDSYSST	8; SFC 51	
- DP_TOPOL	1; SFC 103; per interface	
Number of simultaneously active SFBs		
- RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces	
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces	
Know-how protection		

 User program protection/password protection Block encryption 	Yes Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
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