## **SIEMENS**

## Data sheet

## 6ES7412-2XK07-0AB0

SIMATIC S7-400, CPU 412-2 Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) 1st interface MPI/DP 12 Mbit/s, 2nd interface PROFIBUS DP,



General information	
Product type designation	CPU 412-2
HW functional status	01
Firmware version	V7.0
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.4 or higher with HSP 261
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Supply voltage Rated value (DC)	
	No; Power supply via system power supply
Rated value (DC)	No; Power supply via system power supply
Rated value (DC) • 24 V DC	No; Power supply via system power supply 0.9 A
Rated value (DC) • 24 V DC Input current	
Rated value (DC) • 24 V DC Input current from backplane bus 5 V DC, typ.	0.9 A

Power loss	
Power loss, typ.	4.5 W
Power loss, max.	5.5 W
Memory	
Type of memory	RAM
Work memory	
• integrated	1 Mbyte
<ul> <li>integrated (for program)</li> </ul>	512 kbyte
<ul> <li>integrated (for data)</li> </ul>	512 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
<ul> <li>expandable FEPROM, max.</li> </ul>	64 Mbyte
<ul> <li>integrated RAM, max.</li> </ul>	512 kbyte
<ul> <li>expandable RAM</li> </ul>	Yes; with Memory Card (RAM)
<ul> <li>expandable RAM, max.</li> </ul>	64 Mbyte
Backup	
● present	Yes
• with battery	Yes; all data
<ul> <li>without battery</li> </ul>	No
D. //	
Battery Backup battery	
Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 µA
Backup time, max.	Dealt with in the module data manual with the secondary
- Backup time, max.	conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	24.25 mg
for bit operations, typ. for word operations, typ.	31.25 ns 31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
	02.0 110
CPU-blocks	
DB	
• Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 500; Number range: 0 to 7999

<ul> <li>Size, max.</li> </ul>	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 $\mu$ s)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
<ul> <li>Number of startup OBs</li> </ul>	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
Counting range	
— lower limit	0
	0 999
— lower limit	999
— lower limit — upper limit	999 Yes
<ul> <li>— lower limit</li> <li>— upper limit</li> <li>IEC counter</li> </ul>	999 Yes SFB
<ul> <li>– lower limit</li> <li>– upper limit</li> <li>IEC counter</li> <li>present</li> <li>Type</li> <li>Number</li> </ul>	999 Yes
<ul> <li>lower limit</li> <li>upper limit</li> <li>IEC counter</li> <li>present</li> <li>Type</li> <li>Number</li> <li>S7 times</li> </ul>	999 Yes SFB Unlimited (limited only by RAM capacity)
<ul> <li>– lower limit</li> <li>– upper limit</li> <li>IEC counter</li> <li>present</li> <li>Type</li> <li>Number</li> <li>S7 times</li> <li>Number</li> </ul>	999 Yes SFB
<ul> <li>lower limit</li> <li>upper limit</li> <li>IEC counter</li> <li>present</li> <li>Type</li> <li>Number</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> </ul>	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048
<ul> <li>lower limit</li> <li>upper limit</li> </ul> IEC counter <ul> <li>present</li> <li>Type</li> <li>Number</li> </ul> S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>adjustable</li> </ul>	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes
<ul> <li>lower limit</li> <li>upper limit</li> </ul> IEC counter <ul> <li>present</li> <li>Type</li> <li>Number</li> </ul> S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>adjustable</li> <li>lower limit</li> </ul>	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes 0
<ul> <li>lower limit</li> <li>upper limit</li> </ul> IEC counter <ul> <li>present</li> <li>Type</li> <li>Number</li> </ul> S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>adjustable</li> </ul>	999 Yes SFB Unlimited (limited only by RAM capacity) 2 048 Yes

Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
<ul> <li>Retentivity available</li> </ul>	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
● adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
Inputs	4 kbyte
Outputs	4 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	4 kbyte
Outputs, adjustable	4 kbyte
<ul> <li>Inputs, default</li> </ul>	128 byte
<ul> <li>Outputs, default</li> </ul>	128 byte
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048

Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
• integrated	2
• via CP	10; CP 443-5 Extended
• via IM 467	4
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	0
● via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
● CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
<ul> <li>PROFIBUS and Ethernet CPs</li> </ul>	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
-	
Time of day Clock	
Hardware clock (real-time)	Yes
	Yes
retentive and synchronizable	1 ms
Resolution	
Resolution	1 ms
Deviation per day (buffered), max.	1.7 s; Power off
= 1000000000000000000000000000000000000	8.6 s; For power On
Deviation per day (unbuffered), max.	
Operating hours counter	16
Operating hours counter <ul> <li>Number</li> </ul>	16 0 to 15
Operating hours counter <ul> <li>Number</li> <li>Number/Number range</li> </ul>	0 to 15
Operating hours counter <ul> <li>Number</li> </ul>	

• retentive	Yes
Clock synchronization	
● supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
● MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFIBUS DP
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
1. Interface Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1

• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes

— S7 communication, as client	Yes
— S7 communication, as server	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	16
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16
• Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
- S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte

— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
• Address area, max.	32
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— Routing	Yes; with interface active
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 and loadable FB
— Data length, max.	1452 bytes via CP 443-1 Adv.
Web server	
supported	No
	No
• supported	No Yes; For PROFIBUS only
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> </ul>	
supported  Isochronous mode Isochronous operation (application synchronized up	
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> </ul>	Yes; For PROFIBUS only Yes 2
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127
<ul> <li>supported</li> <li>Isochronous mode         <ul> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul> </li> <li>Communication functions</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms
supported      Isochronous mode      Isochronous operation (application synchronized up     to terminal)      Equidistance      Number of DP masters with isochronous mode      User data per isochronous slave, max.      shortest clock pulse      max. cycle      Communication functions      PG/OP communication	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes
<ul> <li>supported</li> <li>Isochronous mode         <ul> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul> </li> <li>Communication functions</li> <li>PG/OP communication         <ul> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message</li> </ul> </li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> <li>Communication functions</li> <li>PG/OP communication</li> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47 47; When using Alarm_S/SQ and Alarm_D/DQ
<ul> <li>supported</li> <li>Isochronous mode         <ul> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul> </li> <li>Communication functions</li> <li>PG/OP communication         <ul> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> </ul> </li> <li>Data record routing</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> <li>Communication functions</li> <li>PG/OP communication         <ul> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> <li>Data record routing</li> <li>Global data communication</li> </ul> </li> </ul>	Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47 47; When using Alarm_S/SQ and Alarm_D/DQ Yes
<ul> <li>supported</li> <li>Isochronous mode         <ul> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul> </li> <li>Communication functions</li> <li>PG/OP communication         <ul> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> </ul> </li> <li>Data record routing</li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47 47; When using Alarm_S/SQ and Alarm_D/DQ
<ul> <li>supported</li> <li>Isochronous mode</li> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> <li>Communication functions</li> <li>PG/OP communication         <ul> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> <li>Data record routing</li> <li>Global data communication</li> </ul> </li> </ul>	Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47 47; When using Alarm_S/SQ and Alarm_D/DQ Yes
<ul> <li>supported</li> <li>Isochronous mode         <ul> <li>Isochronous operation (application synchronized up to terminal)</li> <li>Equidistance</li> <li>Number of DP masters with isochronous mode</li> <li>User data per isochronous slave, max.</li> <li>shortest clock pulse</li> <li>max. cycle</li> </ul> </li> <li>Communication functions         <ul> <li>PG/OP communication</li> <li>Number of connectable OPs without message processing</li> <li>Number of connectable OPs with message processing</li> </ul> </li> <li>Data record routing</li> <li>Global data communication         <ul> <li>supported</li> </ul> </li> </ul>	Yes; For PROFIBUS only Yes 2 244 byte 1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms Yes 47 47; When using Alarm_S/SQ and Alarm_D/DQ Yes

<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte; 1 variable
S5 compatible communication	
<ul> <li>supported</li> </ul>	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
<ul> <li>usable for PG communication</li> </ul>	47
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>— adjustable for PG communication, max.</li> </ul>	0
<ul> <li>usable for OP communication</li> </ul>	47
<ul> <li>reserved for OP communication</li> </ul>	1
— adjustable for OP communication, max.	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
- reserved for S7 basic communication	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	0
<ul> <li>usable for S7 communication</li> </ul>	46
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
<ul> <li>usable for routing</li> </ul>	23
— reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	

Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
● in 100 ms grid, max.	0
● in 500 ms grid, max.	256
● in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1

Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs, bit memories, peripheral inputs, peripheral outputs
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— adjustable	Yes
— preset	120
Service data	
● can be read out	Yes

Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0° 0
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
Command set	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
- DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
- RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface

— RDSYSST	8; SFC 51
- DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
- RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Dimensions Width	25 mm
	25 mm 290 mm
Width	
Width Height	290 mm
Width Height Depth	290 mm