

SIMATIC S7-400, control module FM 455 C, 16 channels,
continuous, 8/16 AI + 16 DI+ 16 AO



Figure similar

Supply voltage	
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
from load voltage L+ (without load), max.	440 mA; typ. 370 mA
Power loss	
Power loss, typ.	12 W
Digital inputs	
Number of digital inputs	16
Input characteristic curve in accordance with IEC 61131, type 2	Yes
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V

<ul style="list-style-type: none"> • for signal "1" 	13 to 30V
Input current	
<ul style="list-style-type: none"> • for signal "1", typ. 	7 mA
Cable length	
<ul style="list-style-type: none"> • shielded, max. 	1 000 m
<ul style="list-style-type: none"> • unshielded, max. 	600 m
Analog inputs	
Number of analog inputs	16; With thermocouples or 2-wire connection; 8 with Pt 100 or 4-wire connection
permissible input voltage for voltage input (destruction limit), max.	20 V
permissible input current for current input (destruction limit), max.	40 mA
Input ranges	
<ul style="list-style-type: none"> • Voltage 	Yes
<ul style="list-style-type: none"> • Current 	Yes
<ul style="list-style-type: none"> • Thermocouple 	Yes
<ul style="list-style-type: none"> • Resistance thermometer 	Yes
Input ranges (rated values), voltages	
<ul style="list-style-type: none"> • 0 to +10 V 	Yes
<ul style="list-style-type: none"> • Input resistance (0 to 10 V) 	100 k Ω
<ul style="list-style-type: none"> • -1.75 V to +11.75 V 	Yes
<ul style="list-style-type: none"> • Input resistance (-1.75 V to +11.75 V) 	100 k Ω
<ul style="list-style-type: none"> • -80 mV to +80 mV 	Yes
<ul style="list-style-type: none"> • Input resistance (-80 mV to +80 mV) 	10 M Ω
Input ranges (rated values), currents	
<ul style="list-style-type: none"> • 0 to 20 mA 	Yes
<ul style="list-style-type: none"> • Input resistance (0 to 20 mA) 	50 Ω
<ul style="list-style-type: none"> • 0 to 23.5 mA 	Yes
<ul style="list-style-type: none"> • Input resistance (0 to 23.5 mA) 	50 Ω
<ul style="list-style-type: none"> • -3.5 mA to +23.5 mA 	Yes
<ul style="list-style-type: none"> • Input resistance (-3.5 mA to +23.5 mA) 	50 Ω
<ul style="list-style-type: none"> • 4 mA to 20 mA 	Yes
<ul style="list-style-type: none"> • Input resistance (4 mA to 20 mA) 	50 Ω
Input ranges (rated values), thermocouples	
<ul style="list-style-type: none"> • Type B 	Yes
<ul style="list-style-type: none"> • Input resistance (Type B) 	10 M Ω
<ul style="list-style-type: none"> • Type J 	Yes
<ul style="list-style-type: none"> • Input resistance (type J) 	10 M Ω
<ul style="list-style-type: none"> • Type K 	Yes
<ul style="list-style-type: none"> • Input resistance (Type K) 	10 M Ω
<ul style="list-style-type: none"> • Type R 	Yes

• Input resistance (Type R)	10 M Ω
• Type S	Yes
• Input resistance (Type S)	10 M Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
• Input resistance (Pt 100)	10 M Ω
Thermocouple (TC)	
Temperature compensation	
— internal temperature compensation	Yes; Parameterizable
— external temperature compensation with Pt100	Yes; Parameterizable
Characteristic linearization	
• parameterizable	Yes
— for thermocouples	Type B, J, K, R, S
— for resistance thermometer	Pt100 (standard)
Cable length	
• shielded, max.	200 m; 50 m at 80 mV and thermocouples
Analog outputs	
Number of analog outputs	16
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	25 mA
Current output, no-load voltage, max.	18 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
• for voltage output two-wire connection	Yes
• for current output two-wire connection	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 k Ω
• with voltage outputs, capacitive load, max.	1 μ F
• with current outputs, max.	500 Ω
• with current outputs, inductive load, max.	1 mH
Cable length	
• shielded, max.	200 m; 50 m at 80 mV and thermocouples
Analog value generation for the inputs	
Measurement principle	integrating

Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> Resolution with overrange (bit including sign), max. 	14 bit; 12 bit or 14 bit, parameterizable
<ul style="list-style-type: none"> Conversion time (per channel) 	16.67 ms; for 12 bit: 16 2/3 ms for 60 Hz, 20 ms for 50 Hz; for 14 bit: 100 ms for 50 Hz and 60 Hz
Analog value generation for the outputs	
Settling time	
<ul style="list-style-type: none"> for resistive load 	0.1 ms
<ul style="list-style-type: none"> for capacitive load 	3.3 ms
<ul style="list-style-type: none"> for inductive load 	0.5 ms
Encoder	
Connection of signal encoders	
<ul style="list-style-type: none"> for voltage measurement 	Yes
<ul style="list-style-type: none"> for current measurement as 4-wire transducer 	Yes
Connectable encoders	
<ul style="list-style-type: none"> 2-wire sensor 	Yes
<ul style="list-style-type: none"> — permissible quiescent current (2-wire sensor), max. 	1.5 mA
Errors/accuracies	
Linearity error (relative to input range), (+/-)	0.05 %
Temperature error (relative to input range), (+/-)	0.005 %/K
Linearity error (relative to output range), (+/-)	0.05 %
Temperature error (relative to output range), (+/-)	0.02 %/K
Operational error limit in overall temperature range	
<ul style="list-style-type: none"> Voltage, relative to input range, (+/-) 	±0.6 to ±1%
<ul style="list-style-type: none"> Current, relative to input range, (+/-) 	±0.6 to ±1%
<ul style="list-style-type: none"> Resistance thermometer, relative to input range, (+/-) 	±0.6 to ±1%
<ul style="list-style-type: none"> Voltage, relative to output range, (+/-) 	0.5 %
<ul style="list-style-type: none"> Current, relative to output range, (+/-) 	0.6 %
Basic error limit (operational limit at 25 °C)	
<ul style="list-style-type: none"> Voltage, relative to input range, (+/-) 	±0.4 to ±0.6 %
<ul style="list-style-type: none"> Current, relative to input range, (+/-) 	±0.4 to ±0.6 %
<ul style="list-style-type: none"> Resistance thermometer, relative to input range, (+/-) 	±0.4 to ±0.6 %
<ul style="list-style-type: none"> Voltage, relative to output range, (+/-) 	0.4 %
<ul style="list-style-type: none"> Current, relative to output range, (+/-) 	0.5 %
Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$, $f_1 =$ interference frequency	
<ul style="list-style-type: none"> Series mode interference (peak value of interference < rated value of input range), min. 	40 dB
<ul style="list-style-type: none"> Common mode interference (USS < 2.5 V), min. 	70 dB

Interrupts/diagnostics/status information	
Substitute values connectable	Yes; Parameterizable
Integrated Functions	
Control technology	
<ul style="list-style-type: none"> Number of closed-loop controllers 	16; With thermocouples or 2-wire connection; 8 with Pt 100 or 4-wire connection
Potential separation	
Potential separation controller	
<ul style="list-style-type: none"> between the channels 	No
<ul style="list-style-type: none"> between the channels and backplane bus 	Yes; Optocoupler
Permissible potential difference	
Between the inputs and MANA (UCM)	2.5 V DC
between M internally and the inputs	75 V DC/60 V AC
Isolation	
Isolation tested with	500 V DC
Connection method	
required front connector	2x 48-pin
Dimensions	
Width	50 mm
Height	290 mm
Depth	210 mm
Weights	
Weight, approx.	1 400 g
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